

- 3) Separate to pass the rivets. Be sure to use enough force to fully expand the rivet. Some of the larger solid wood cases need a large hole with very strong force to fully expand. Have all rivets pointing the same direction.
- 4) Be certain to compress the rivet to be less than the width of the roller path up inside the spiner assembly. (usually to approx. 40%-50% of total compressed length of the rivet). If you are uncertain, install the rivet and cycle it up to see if the rivet clears. You can guess that is a flush length if they are already evenly compressed/expanded. There is no need to press more than required.

For later removal of rivets if desired, use the following procedure:

- 1) Mark lightly the center of the flush side of the rivet with a marker pencil.
 - 2) Using a 2 1/8" drill bit, drill approx. to only half way in to the rivet.
 - 3) Insert a flat ended punch with a slight oval of 1/8" diameter into the drilled hole and tap the rivet through the hole to remove.

Thank you for choosing Dalton Industries!